

GrowerSELECT® Flexible Auger Replacement Parts

Clear Boots

A simple glance will alert you to potential problems with feed delivery. Injection molded of impact-resistant clear polycarbonate. The Grower Select replacement boot fits any 16" bin opening.



Item#	Description	Chore-Time®	AP®
HS524	30° clear upper boot	4347C	FLX-2194C
HS525	Straight upper boot	6093C	FLX-2195C
HS530	Hardware Pkg		FLX-2196

Single Boot Body Weldments



Item#	Description	Chore-Time®	AP®
HS556	Single Model 55	7999	
HS520	Single Model 75	36588	
HS557	Single Model 90	28873	FLX-2053

Twin Boot Body Weldments



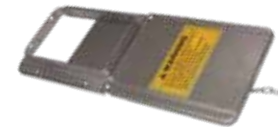
Item#	Description	Chore-Time®	AP®
HS555	Twin Model 55	7998	
HS521	Twin Model 75	36350	
HS558	Twin Model 90	36354	FLX-2116

Quad Boot Body Weldments



Item#	Description	Chore-Time®	AP®
HS522	Quad Model 55	7980	

Transfer Plate and Slide Assembly



Item#	Description	Chore-Time®	AP®
HS523	Single Transfer Plate Assembly	6284	BLK-11137

Double Transfer Plate Assembly



Item#	Description	Chore-Time®	AP®
HS541	Double Transfer Plate Assembly	36683	FLX-4234

Access Cover for Boot Weldments



Item#	Description	Chore-Time®	AP®
HS526	Access Cover	6197	FLX-4239

Slide Gate



Item#	Description	Chore-Time®	AP®
HS523-12	Single, 11.31" x 6.6"	4357	NA
HS523-17	Double, 11.31" x 3.125"	NA	NA
HS523-25	Single, 11.91" x 6.1"	NA	FLX-4782
HS451	Double, 11.25" x 3.25"	NA	FLX-4320

3" Agitator Ball



Item#	Description	Chore-Time®	AP®
HS527	3" Agitator Ball	3531	00404238

Gear Head Oil

Heavy duty SAE 80W-90 oil for use in auger gear heads. 15 oz. bottle.

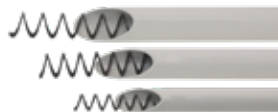


Item#	Description	Chore-Time®	AP®
HS450	Gear Head Oil		FLX-4471

Use of Original Equipment Manufacturer part numbers is for reference only

GROWER SELECT® CROSS REFERENCE

10' Straight PVC Tube



Item#	Description	Chore-Time®	AP®
HSAT55-S	Model 55, 2-1/4" OD	7955	PVC-1004
HSAT75-S	Model 75, 3" OD	6516	PVC-1005
HSAT90-S	Model 90, 3-1/2" OD	6293	PVC-1006

PVC Tube Coupler



Item#	Description	Chore-Time®	AP®
HSAT55-C	Model 55	8029	FLX-2537
HSAT75-C	Model 75	7084	FLX-2538
HSAT90-C	Model 90	7085	FLX-2539

45° PVC Elbows, 5' radius



Item#	Description	Chore-Time®	AP®
HSAT55-45	Model 55	34855	PVC-1101
HSAT75-45	Model 75	7285	PVC-1001
HSAT90-45	Model 90	7357	PVC-1002

Flexible Drop Tube



Item#	Description	Chore-Time®	AP®
HSFLX-2563F	3" ID, Galv. (25' roll)	7497	FLX-2563
HSFLX-2564F	3-1/2" ID, Galv. (25' roll)	6383	FLX-2564

Grow-Flex™ Auger

Our innovative manufacturing process forges a stronger, more durable auger with superior flexing and breaking strength. Outperforms standard auger.



Item#	Description	Chore-Time®	AP®
HSFA-44	Model 44	6820	FLXA-14375
HSFA-44D	Model 44 Drag Auger		FLXA-1520
HSFA-55	Model 55	7961	FLXA-1520
HSFA-75	Model 75	4744	FLXA-2390
HSFA-90	Model 90	6942	FLXA-2710

Wire Pin



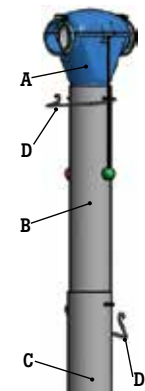
Item#	Description	Chore-Time®	AP®
60638	4" for attaching drop tubes	41657	

Drop Tube

Drop tube part number combinations that make up the telescoping drops.

Model	A	B	C	D	Single Tube
55	HS655	HSDT005	HSDT003	60638	HSDT005
75	HS675	HSDT005	HSDT003	60638	HSDT005
90	HS690	HSDT001	HSDT006	60638	HSDT001
HR	HS690	HSDT001	HSDT006	60638	HSDT001
Control Unit		HSDT001	HSDT006	60638	HSDT001

Item#	Description	Chore-Time®	AP®
HSDT001	3.937" ID x 4.125" OD x 12'		AP-1766
HSDT002	3" x ID x 3.188" OD x 12'	1932	FLX-2425
HSDT003	3.562" ID x 3.750" OD x 12'	6381	FLX-2427
HSDT004	3.937" ID x 4.125" OD x 6'		FLX-2428
HSDT005	3.313" ID x 3.5" OD x 6'		FLX-2426
HSDT006	4.187" ID x 4.375" OD x 12'		FLX-2429



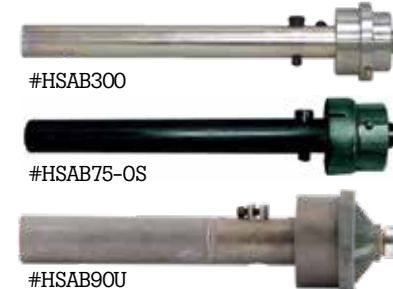
A - Drop Tube Adaptor
B - Top Tube
C - Bottom Tube
D - Clips

Drop Adaptors

Wear-resistant Nylon with clamp fasteners and 100% feed drop out.



Item#	Description	Chore-Time®	AP®
HS655	M55/220	43455C	FLX-2432
HS675	M75/300	43475C	AP-2276 & FLX-2433
HS690	M90/350	43490C	FLX-2434



Anchor Bearing Assembly

Item#	Description	Chore-Time®	AP®
HSAB45UP	Feedline	6817	07098932
HSAB55C	Model 55	39405	FLX-4879
HSAB55	Model 55	N/A	FLX-4646
HSAB75C	Model 75	37346	FLX-4648C
HSAB300	Model 300	N/A	FLX-4648
HSAB75-OS	Model 300 (old style)	N/A	FLX-2227
HSAB90U	Model 90	35343	FLX-4650

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GROWER SELECT® CROSS REFERENCE

Direct Drive Power Units

Complete with motor, gear heads, pinion, 36" pigtail cord and 15 oz. bottle of gear oil. All units are 115/208-230 Volts, 256 RPM.



Item#	Description	Chore-Time®	AP®
HS9021D8	1/2 Hp Model 75 & 90	3259-50	FLX-2673
HS9022D8	3/4 Hp Model 75 & 90	3259-136	FLX-2674
HS9023D8	1 Hp Model 75 & 90		FLX-3629

Direct Drive Power Unit, 352 RPM

Item#	Description	Chore-Time®	AP®
HS9020D1	1/3 Hp Model 55	3259-34	FLX-2458
HS9021D1	1/2 Hp Model 55	3259-39	FLX-2459
HS9022D2	3/4 Hp Model 75 & 90	3259-52	FLX-2460
HS9023D2	1 Hp Model 75 & 90	3259-49	FLX-2461

Auger Gear Heads

Quality cast aluminum housing with precision cut internal gears.



Item#	Description	Chore-Time®	AP®
HSGR001	352 RPM, Mdl 55, Choretime	3261-5	
HSGR002	352 RPM, Mdl 75/90, Choretime	32617	
HSGR003	358 RPM, Poultry w/ clamp, GSI		0040408
HSGR004	358 RPM, GSI		FLX-4277
HSGR005	216 RPM, Choretime	3261-1	
HSGR010	693/573 RPM at 60/50 Hz, Choretime	3261-17	
HSGR012	266/222 RPM at 60/50Hz, GSI		FLX-4403

Pinion Gears

Machined with exact tolerances to be direct replacement of OEM pinion gears.



Item#	Description	Chore-Time®	AP®
HSP01	Straight pinion, 1/2" ID		FLX-4275
HSP02	Straight pinion, 5/8" ID		FLX-4276
HSP03	Helical pinion, 1/2" ID	5046	
HSP04	Helical pinion, 5/8" ID	6104	
HSP05	Straight pinion, 1/2" ID	3249	
HSP06	Straight, 1.812" long, 1/2" ID		FLX-2983
HSP07	Straight, 14 tooth x 2.25" long, 5/8" ID		FLX-2973
HSP08	Straight, 14 tooth x 3" long, 5/8" ID		FLX-4542

Direct Drive Auger Motors



Item#	Description	Chore-Time®	AP®
HS9020	1/3 Hp, 1725 PRM, 1/2" shaft	4229	FLX-4763
HS9021	1/2 Hp, 1725 PRM, 1/2" shaft	5050C	FLX-4764
HS9022	3/4 Hp, 1725 PRM, 1/2" shaft	5051	FLX-4765
HS9023	1 Hp, 1725 PRM, 5/8" shaft	6857	FLX-4766
HS9024	1-1/2 Hp, 1725 PRM, 5/8" shaft	8782C	FLX-2473

Proximity Switches



HS10



HS09

Item#	Description	Chore-Time®	AP®
HS10	Proxy Plus		AP-1002
HS09	Proxy Classic	34255	

Feed Line Controls

Drop Tube Control Switch



Feed Level Control



Hopper Level Control Switch



Item#	Description	Chore-Time®	AP®
HSDTC01	Drop Tube Control Switch		AP-0990
HS529	Inside Mount Hopper Control Level	14550	AP-0994/FLX-3802
HS597	Hopper Level Control Switch	07051400	

Control unit

230 volt unit for all models. Includes drop cone.



Item#	Description	Chore-Time®	AP®
HS593	Complete w/o relay	46800*	
HS693	Complete w/ relay		FLX-4496*
HS591KIT	Power head drop cone		FLX-2017

*not direct replacement

Control unit assembly



Item#	Description	Chore-Time®	AP®
HS589	Switch Assy. w/o Relay	30953	
HS689	Switch Assy. w/ Relay		FLX-4512

Direct Driver & Tube Anchor

Item#	Description	Chore-Time®	AP®
HS536	Model 55	24102-8	FLX-2699
HS531	Model 75	24102-2	FLX-2696
HS537	Model 90	24102-3	FLX-2697
HS540	Model HR		FLX-2737



Tube Clamps



Item#	Description	Chore-Time®	AP®
CLAMP200	2" Tube Clamp	7084	
CLAMP225	2-1/4" Tube Clamp		S-4490
CLAMP300	3" Tube Clamp	6515	
CLAMP325	3-1/4" Tube Clamp		S-9186
CLAMP400	4" Tube Clamp	6721	S-4443

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