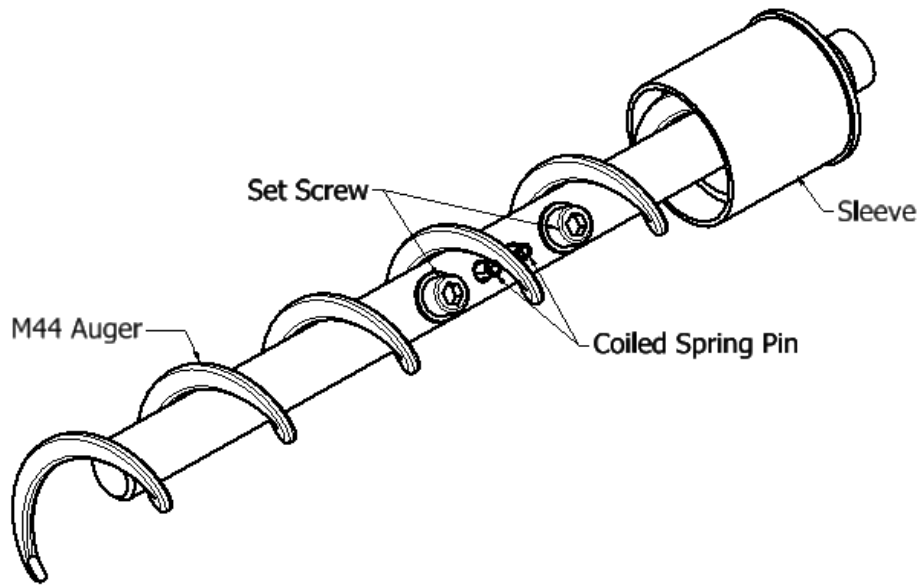




Auger Installation Instructions for HSTAB45 Anchor Bearing

1. Thread M44 auger (Part Number: HSFA-44) onto anchor bearing in between the 2 coiled spring pins.
2. Continue to thread the auger until it presses against the washer under the sleeve.
3. Tighten the set screws until they make contact with the auger.
4. Tighten each set screw an additional half-turn.

****DO NOT OVERTIGHTEN SET SCREWS****



Part Number: HSMANUAL-118
Revision IR