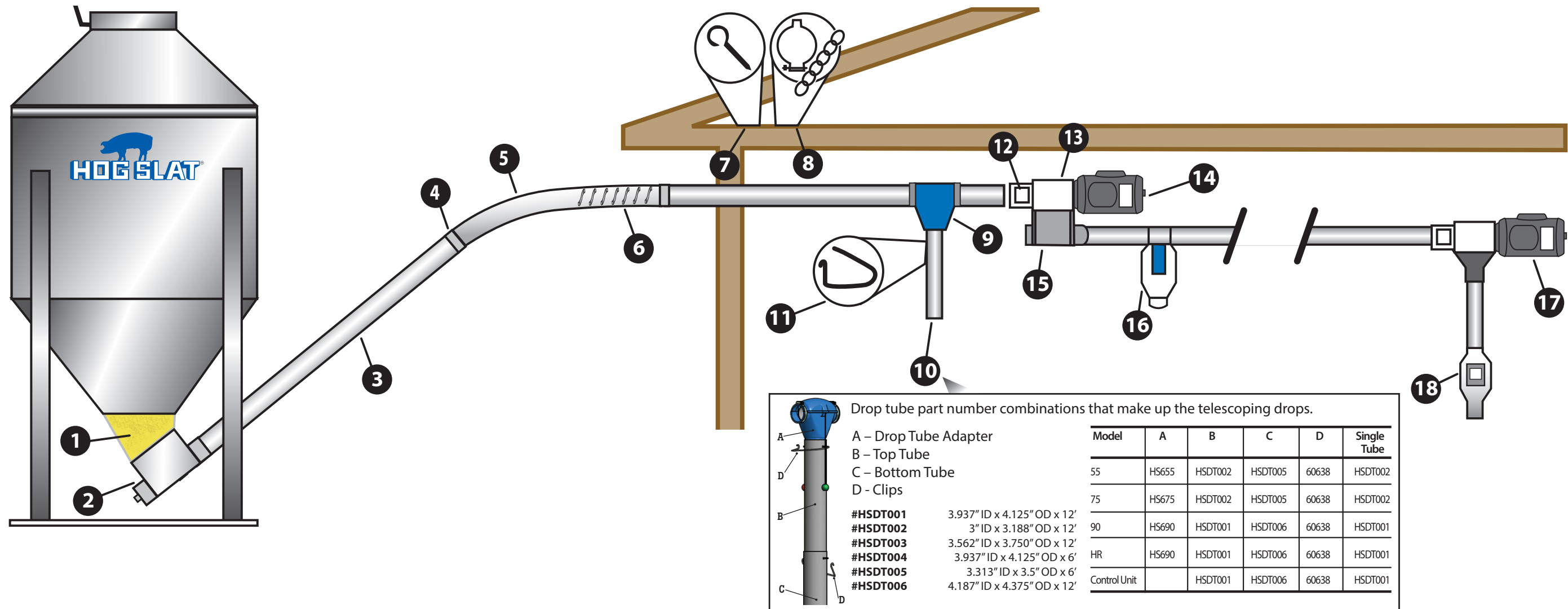


GrowerSELECT® Feed System Diagram



Key	Item#	Description
1	HS525	Straight Clear Upper Boot
	HS524	30° Clear Upper Boot
2	HS556KIT	Unloader Single Model 55 with Anchor Bearings and Baffles
	HS555KIT	Unloader Twin Model 55 with Anchor Bearings and Baffles
	HS522KIT	Unloader Quad Model 55 with Anchor Bearings and Baffles
	HS520KIT	Unloader Single Model 75 Or 300 with Anchor Bearings and Baffles
	HS521KIT	Unloader Double Model 75 Or 300 with Anchor Bearings, Baffles and Transfer Plate
	HS557KIT	Unloader Kit Single Model 90 with Anchor Bearings and Transfer Plate
	HS558KIT	Unloader Kit Twin Model 90 with Anchor Bearing, Baffles and Transfer Plate
	HS555KITD	Unloader Kit Twin Model 55 with Double Transfer Plate
	HS521KITD	Unloader Kit Twin Model 75 with Double Transfer Plate
	HS558KITD	Unloader Kit Twin Model 90 with Double Transfer Plate
	HS557HRKIT	Unloader Kit Single Model HR with Anchor Bearings And Transfer Plate
HS558HRKIT	Unloader Twin Model HR with Anchor Bearings, Baffles and Transfer Plate	
3	HSAT55-S	10' Straight PVC Tube Model 55, 2-1/4" OD
	HSAT75-S	10' Straight PVC Tube Model 75, 3" OD
	HSAT90-S	10' Straight PVC Tube Model 90, 3-1/2" OD
4	HSAT55-C	PVC Tube Coupler Model 55
	HSAT75-C	PVC Tube Coupler Model 75

Key	Item#	Description
5	HSAT90-C	PVC Tube Coupler Model 90
	HSAT55-45	45° PVC Elbows, 5' Radius
	HSAT75-45	45° PVC Elbows, 5' Radius
6	HSAT90-45	45° PVC Elbows, 5' Radius
	HSFA-55	Grow-Flex™ Auger Model 55
	HSFA-75	Grow-Flex™ Auger Model 75
7	HSFA-90	Grow-Flex™ Auger Model 90
	60655	1/4" x 3-1/2" Galvanized Cup Hook
	606655	1/4" x 3-1/2" Stainless Steel Cup Hook
8	60673	#2 Twin Loop Chain, Zinc
	60678	#2/0 Twin Loop Chain, Zinc
	606733	#1 Twin Loop Chain, Stainless Steel
	60399	3" EMT Clamp, Zinc
9	HS655	Drop Adaptor Model 55/220
	HS675	Drop Adaptor Model 75/300
	HS690	Drop Adaptor Model 90/350
10		(Drop Tube - See Diagram Above)
11	60638	Wire Pin 4" for attaching Drop Tube
12	HS536	Direct Driver and Tube Anchor Model 55

Key	Item#	Description
13	HS531	Direct Driver and Tube Anchor Model 75
	HS537	Direct Driver and Tube Anchor Model 90
14	HS593	Control Unit Assembly 230V Single Phase GS w/o Relay
	HS693	Control Unit Assembly 230V Single Phase GS with relay
	HS9021D8	Direct Drive Power Unit 1/2HP 256 RPM Model 75 & 90
15	HS9022D8	Direct Drive Power Unit 3/4HP 256 RPM Model 75 & 90
	HS9023D8	Direct Drive Power Unit 1HP 256 RPM Model 75 & 90
	HS556KITA	Extension Unloader Kit Model 55
16	HS520KITA	Extension Unloader Kit Model 75
	HS557KITA	Extension Unloader Kit Model 90
	HSSD558	Feeder Sow Drop M55/220 M236 8LB Capacity Select Drop
17	HSSD55	Feeder Sow Drop M55/220 M236 12LB Capacity Select Drop
	HSSD758	Feeder Sow Drop M75/300 8LB Capacity Select Drop
	HSSD75	Feeder Sow Drop M75/300 12LB Capacity Select Drop
18	HSSD-CU	Control Unit Select Sow Drop 220V M220 and M300
	HS9020D1	Direct Drive Power Unit 1/3HP 352 RPM Model 55
	HS9021D1	Direct Drive Power Unit 1/2HP 352 RPM Model 55
	HS9022D2	Direct Drive Power Unit 3/4HP 352 RPM Model 75 & 90
	HS9023D2	Direct Drive Power Unit 1HP 352 RPM Model 75 & 90
	HS9023D2	Control Switch Drop Tube 110/220V