

#### 800-523-8499 • www.dosatronusa.com

Proper protection, such as gloves, eye wear, and aprons, are recommended when disassembling a Dosatron.

## **DM11F Troubleshooting - Part 2A**

This DM11F Troubleshooting will cover: The medicator is not clicking.



**Step 1:** If the unit isn't clicking, unscrew and remove the 6 screws from the outlet plate assembly.



**Step 2:** Lift it out and remove.



**Step 3:** Remove the black actuator plate. Set the Medicator aside.



#### 800-523-8499 • www.dosatronusa.com

Proper protection, such as gloves, eye wear, and aprons, are recommended when disassembling a Dosatron.

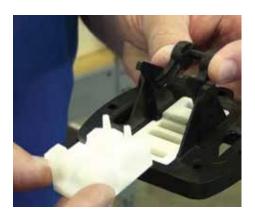
### **DM11F Troubleshooting - Part 2A**



**Step 4:** Remove and replace the slider assembly (PPDI048) that includes the white plastic slider, rocker, and the blade spring.



**Step 5:** To begin, press the blade spring and lift up and off of the rocker.



**Step 6:** Then, remove the white plastic slider.



#### 800-523-8499 • www.dosatronusa.com

Proper protection, such as gloves, eye wear, and aprons, are recommended when disassembling a Dosatron.

# **DM11F Troubleshooting - Part 2A**



**Step 7:** To remove the rocker, spread the supports and pull it up.



Step 8: To replace, insert the new rocker.



**Step 9:** Align the arrow on the slider with the two arrows on the actuator plate and install the new slider.



#### 800-523-8499 • www.dosatronusa.com

Proper protection, such as gloves, eye wear, and aprons, are recommended when disassembling a Dosatron.

### **DM11F Troubleshooting - Part 2A**



**Step 10:** Hook the blade spring on the rocker and press the axle into the top of the slider.



**Step 11:** If you hold the actuator plate assembly with the arrow facing you, the blade spring will curve away.



**Step 12:** Test the new assembly by pushing the slider back and forth. It should click each time and not bind.



#### 800-523-8499 • www.dosatronusa.com

Proper protection, such as gloves, eye wear, and aprons, are recommended when disassembling a Dosatron.

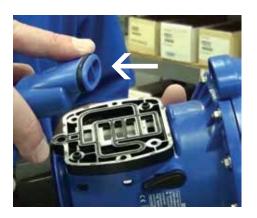
## **DM11F Troubleshooting - Part 2A**



**Step 13:** Next, position the slider so that the small tooth touches the stop.



Step 14: Reinstall the assembly into the housing.



**Step 15:** Before reinstalling the outlet plate, take care not to pinch the oval shaped o-rings.



#### 800-523-8499 • www.dosatronusa.com

Proper protection, such as gloves, eye wear, and aprons, are recommended when disassembling a Dosatron.

# **DM11F Troubleshooting - Part 2A**



**Step 16:** Also note the two raised circles on the black plate, these will allow everything to line up.



**Step 17:** Now, reinstall and tighten the six screws in a star pattern.