

Grower**SELECT**® Flexible Auger Replacement Parts

Clear Boots

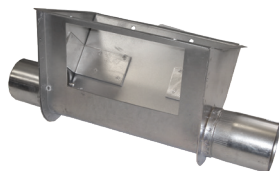
A simple glance will alert you to potential problems with feed delivery. Injection molded of impact-resistant clear polycarbonate. The Grower Select replacement boot fits any 16" bin opening.



Item#	Description	Price	Chore-Time®	AP®
HS524	30° clear upper boot	\$29.95	4347C	FLX-2194C
HS525	Straight upper boot	\$36.48	6093C	FLX-2195C
HS530	Hardware Pkg	\$4.63		FLX-2196

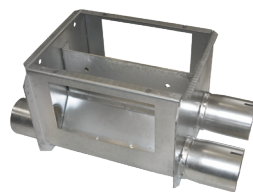
Single Boot Body Weldments

Item#	Description	Price	Chore-Time®	AP®
HS556	Single Model 55	\$35.79	7999	
HS520	Single Model 75	\$39.31	36588	
HS557	Single Model 90	\$50.41	28873	FLX-2053



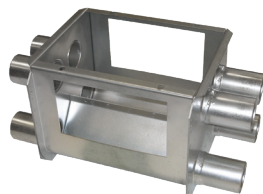
Twin Boot Body Weldments

Item#	Description	Price	Chore-Time®	AP®
HS555	Twin Model 55	\$62.38	7998	
HS521	Twin Model 75	\$81.56	36350	
HS558	Twin Model 90	\$74.83	36354	FLX-2116



Quad Boot Body Weldments

Item#	Description	Price	Chore-Time®	AP®
HS522	Quad Model 55	\$79.31	7980	



Transfer Plate and Slide Assembly

Item#	Description	Price	Chore-Time®	AP®
HS523	Single Transfer Plate Assembly	\$29.48	6284	BLK-11137



Double Transfer Plate Assembly

Item#	Description	Price	Chore-Time®	AP®
HS541	Double Transfer Plate Assembly	\$47.26	36683	FLX-4234



Access Cover for Boot Weldments

Item#	Description	Price	Chore-Time®	AP®
HS526	Access Cover	\$8.31	6197	FLX-4239



Slide Gate

Item#	Description	Price	Chore-Time®	AP®
HS523-12	Single	\$5.25	4357	
HS523-17	Double	\$2.63		



3" Agitator Ball

Item#	Description	Price	Chore-Time®	AP®
HS527	3" Agitator Ball	\$4.28	3531	00404238



Gear Head Oil

Heavy duty SAE 80W-90 oil for use in auger gear heads. 15 oz. bottle.

Item#	Description	Price	Chore-Time®	AP®
HS450	Gear Head Oil	\$5.79		FLX-4471



Use of Original Equipment Manufacturer part numbers is for reference only

10' Straight PVC Tube

Item#	Description	Price	Chore-Time®	AP®
HSAT55-S	Model 55, 2-1/4" OD	\$12.58	7955	PVC-1004
HSAT75-S	Model 75, 3" OD	\$18.10	6516	PVC-1005
HSAT90-S	Model 90, 3-1/2" OD	\$22.53	6293	PVC-1006

PVC Tube Coupler

Item#	Description	Price	Chore-Time®	AP®
HSAT55-C	Model 55	\$1.94	8029	FLX-2537
HSAT75-C	Model 75	\$3.73	7084	FLX-2538
HSAT90-C	Model 90	\$4.41	7085	FLX-2539

45° PVC Elbows, 5' radius

Item#	Description	Price	Chore-Time®	AP®
HSAT55-45	Model 55	\$21.39	34855	PVC-1101
HSAT75-45	Model 75	\$14.85	7285	PVC-1001
HSAT90-45	Model 90	\$10.53	7357	PVC-1002

Flexible Drop Tube

Item#	Description	Price	Chore-Time®	AP®
HSFLX-2563F	3" ID, Galv. (25' roll)	\$4.15/ft.	7497	FLX-2563
HSFLX-2564F	3-1/2" ID, Galv. (25' roll)	\$4.29/ft.	6383	FLX-2564

Grow-Flex™ Auger

Our innovative manufacturing process forges a stronger, more durable auger with superior flexing and breaking strength. Outperforms standard auger.

Item#	Description	Price	Chore-Time®	AP®
HSFA-44	Model 44	\$.70	6820	FLXA-14375
HSFA-44D	Model 44 Drag Auger	\$.90		FLXA-1520
HSFA-55	Model 55	\$.95	7961	FLXA-1520
HSFA-75	Model 75	\$1.69	4744	FLXA-2390
HSFA-90	Model 90	\$1.84	6942	FLXA-2710

Wire Pin

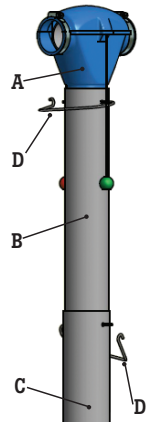
Item#	Description	Price	Chore-Time®	AP®
60638	4" for attaching drop tubes	\$1.85	41657	

Drop Tube

Drop tube part number combinations that make up the telescoping drops.

Model	A	B	C	D	Single Tube
55	HS655	HSDT005	HSDT003	60638	HSDT005
75	HS675	HSDT005	HSDT003	60638	HSDT005
90	HS690	HSDT001	HSDT006	60638	HSDT001
HR	HS690	HSDT001	HSDT006	60638	HSDT001
Control Unit		HSDT001	HSDT006	60638	HSDT001

A - Drop Tube Adaptor
B - Top Tube
C - Bottom Tube
D - Clips

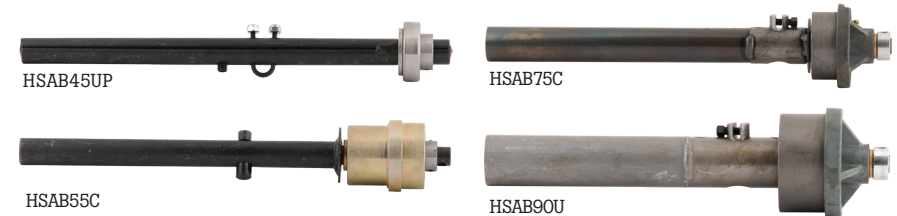


Item#	Description	Price	Chore-Time®	AP®
HSDT001	3.937" ID x 4.125" OD x 12'	\$18.76		AP-1766
HSDT002	3" x ID x 3.188" OD x 12'	\$13.55	1932	FLX-2425
HSDT003	3.562" ID x 3.750" OD x 12'	\$15.50	6381	FLX-2427
HSDT004	3.937" ID x 4.125" OD x 6'	\$14.89		FLX-2428
HSDT005	3.313" ID x 3.5" OD x 6'	\$9.49		FLX-2426
HSDT006	4.187" ID x 4.375" OD x 12'	\$28.07		FLX-2429

Drop Adaptors

Wear-resistant Nylon with clamp fasteners and 100% feed drop out.

Item#	Description	Price	Chore-Time®	AP®
HS655	M55/220	\$8.59	43455C	FLX-2432
HS675	M75/300	\$10.95	43475C	AP-2276 & FLX-2433
HS690	M90/350	\$13.85	43490C	FLX-2434



Anchor Bearing Assembly

Item#	Description	Price	Chore-Time®	AP®
HSAB45UP	Feedline	\$25.72	6817	07098932
HSAB55C	Model 55	\$42.04	39405	FLX-4879
HSAB55	Model 55	\$42.04		FLX-4646
HSAB75C	Model 75	\$42.10	37346	FLX-4648C
HSAB75	Model 75	\$54.39		FLX-4648
HSAB90U	Model 90	\$60.70	35343	FLX-4650

Use of Original Equipment Manufacturer part numbers is for reference only

Direct Drive Power Units

Complete with motor, gear heads, pinion, 36" pigtail cord and 15 oz. bottle of gear oil. All units are 115/208-230 Volts, 256 RPM.



Item#	Description	Price	Chore-Time*	AP*
HS9021D8	1/2 Hp Model 75 & 90	\$354.94	3259-50	FLX-2673
HS9022D8	3/4 Hp Model 75 & 90	\$345.87	3259-136	FLX-2674
HS9023D8	1 Hp Model 75 & 90	\$390.67		FLX-3629

Direct Drive Power Unit, 352 RPM

Item#	Description	Price	Chore-Time*	AP*
HS9020D1	1/3 Hp Model 55	\$262.25	3259-34	FLX-2458
HS9021D1	1/2 Hp Model 55	\$299.49	3259-39	FLX-2459
HS9022D2	3/4 Hp Model 75 & 90	\$326.81	3259-52	FLX-2460
HS9023D2	1 Hp Model 75 & 90	\$390.75	3259-49	FLX-2461

Auger Gear Heads

Quality cast aluminum housing with precision cut internal gears.



Item#	Description	Price	Chore-Time*	AP*
HSGR001	352 RPM, Mdl 55, Choretime	\$128.60	3261-5	
HSGR002	352 RPM, Mdl 75/90, Choretime	\$128.60	32617	
HSGR003	358 RPM, Poultry w/ clamp, GSI	\$129.66		0040408
HSGR004	358 RPM, GSI	\$101.00		FLX-4277
HSGR005	216 RPM, Choretime	\$128.60	3261-1	
HSGR010	693/573 RPM at 60/50 Hz, Choretime	\$128.60	3261-17	
HSGR012	266/222 RPM at 60/50Hz, GSI	\$122.54		FLX-4403

Pinion Gears

Machined with exact tolerances to be direct replacement of OEM pinion gears.



Item#	Description	Price	Chore-Time*	AP*
HSP01	Straight pinion, 1/2" ID	\$12.55		FLX-4275
HSP02	Straight pinion, 5/8" ID	\$12.55		FLX-4276
HSP03	Helical pinion, 1/2" ID	\$13.96	5046	
HSP04	Helical pinion, 5/8" ID	\$14.66	6104	
HSP05	Straight pinion, 1/2" ID	\$14.73	3249	
HSP06	Straight, 1.812" long, 1/2" ID	\$27.12		FLX-2983
HSP07	Straight, 14 tooth x 2.25" long, 5/8" ID	\$26.89		FLX-2973
HSP08	Straight, 14 tooth x 3" long, 5/8" ID	\$33.55		FLX-4542

Direct Drive Auger Motors



Item#	Description	Price	Chore-Time*	AP*
HS9020	1/3 Hp, 1725 PRM, 1/2" shaft	\$121.97	4229	FLX-4763
HS9021	1/2 Hp, 1725 PRM, 1/2" shaft	\$152.47	5050C	FLX-4764
HS9022	3/4 Hp, 1725 PRM, 1/2" shaft	\$169.36	5051	FLX-4765
HS9023	1 Hp, 1725 PRM, 5/8" shaft	\$194.77	6857	FLX-4766
HS9024	1-1/2 Hp, 1725 PRM, 5/8" shaft	\$228.71	8782C	FLX-2473

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Proximity Switches



HS10



HS09

Item#	Description	Price	Chore-Time*	AP*
HS10	Proxy Plus	\$109.87		AP-1002
HS09	Proxy Classic	\$117.21	34255	

Feed Line Controls



Item#	Description	Price	Chore-Time*	AP*
HSDTC01	Drop Tube Control Switch	\$84.84		AP-0990
HS529	Inside Mount Hopper Control Level	\$78.08	14550	AP-0994/FLX-3802
HS597	Hopper Level Control Switch	\$68.79	07051400	

Control unit

230 volt unit for all models.
Includes drop cone.



Item#	Description	Price	Chore-Time*	AP*
HS593	W/O proximity switch	\$95.81		FLX-4496*
HS591KIT	Power head drop cone	\$6.21		FLX-2017
HS589	Control unit switch assy.	\$73.48		FLX-4152*

*not direct replacement

Direct Driver & Tube Anchor

Item#	Description	Price	Chore-Time*	AP*
HS536	Model 55	\$20.35	24102-8	FLX-2699
HS531	Model 75	\$30.73	24102-2	FLX-2696
HS537	Model 90	\$30.42	24102-3	FLX-2697
HS540	Model HR	\$29.58		FLX-2737



Tube Clamps

Item#	Description	Price	Chore-Time*	AP*
CLAMP200	2" Tube Clamp	\$1.94	7084	
CLAMP225	2-1/4" Tube Clamp	\$2.81		S-4490
CLAMP300	3" Tube Clamp	\$3.07	6515	
CLAMP325	3-1/4" Tube Clamp	\$3.11		S-9186
CLAMP400	4" Tube Clamp	\$3.96	6721	S-4443

